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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 94007-1992

Replacing FZ/T 94007-1992

**Twin wire healds. Part 1: Twin wire healds with inset mail for
jacquard weaving
(English Translation)**

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Foreword

FZ/T 94007 "Comprehensive" is divided into the following three parts.

- Part 1. Jacquard woven fully mechanized eye with inserts of steel wire;
- Part 2. Fully loom heddle wire;
- Part 3. mechanized loom heald frames with steel.

This section FZ/T Part of 194,007.

This section drafted in accordance with GB/T 1.1-2009 given rules.

This section instead of FZ/T 94007-1992 "mechanized loom wire" in part, the content has not been replaced with a wire loom heddle Fully, this part will be included FZ/T Part of 294,007. This part FZ/T 94007-1992 in Jacquard wire Fully as the main content, compared with FZ/T 94007-1992, the major technical changes in addition to editorial changes outside as follows.

- Modify the standard name;
- Remove Figure 1, Table 1 and Figure 2, Table 2 (see 1992 edition of 3.2.2 and 3.3.3);
- Remove the labeling of products (see 1992 edition 3.4);
- Remove the heald thickness not less than 0.60mm and wire fastness when (see 1992 edition 4.2);
- Modify the inspection rules (see Chapter 6, Section 6 of the 1992 edition);
- Modified "logo, packaging, transportation, storage" (see Chapter 7, 1992 edition, Chapter 7).

This part is proposed by the China Textile Industry Association.

This part of the National Textile machinery and accessories Textile Equipment Standardization Technical Committee Technical Committee (SAC/TC215/SC2) Centralized.

This section drafted by. consciousness Zhejiang Industrial Co., Ltd., Shaanxi Institute of textile equipment.

Introduction

Revise international standards ISO 365. 1982 developed by GB/T 24381-2009 "Textile machinery and accessories Jacquard weaving Fully insert Comprehensive eye wire, "including only the Jacquard weaving insert the wire fully mechanized eye scope, size, label, although the elimination of international trade Limited technical barriers to play an active role; however, it is not only difficult technical elements missing meet under our criteria for a market economy Seek, and no maneuverability. FZ/T 94007-1992 "mechanized loom wire" Although covering all types of steel mechanized looms used and lists its dimensions, but has been unable to meet the requirements of the development of weaving technology, and standard error should be corrected; therefore, in this section Improve the GB/T 24381-2009 missing part of the technical elements on the basis 94007-1992 FZ/T . In actual use this section , Should closely matching with the GB/T 24381-2009.

Fully Part 1. jacquard weaving Insert the wire fully mechanized eye

1 Scope

FZ/T 94007 in the provisions of this part of the Jacquard weaving insert the wire fully mechanized eye (hereinafter referred to as "figure-harness") of classification and labeling, to Requirements, test methods, inspection rules, packaging, labeling, storage.

This section applies to the figure-harness.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 191 Packaging - Pictorial signs GB/T 2828.1 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch inspection sampling plan (ISO 2859-1:1999, IDT) GB/T 2829 periodic inspection Sampling procedures and tables (suitable for process stability test) GB/T 4340.1 metallic materials - Vickers hardness test - Part 1. Test methods GB/T 24381-2009 Textile machinery and accessories Jacquard weaving insert the wire fully mechanized eye

3.1 Classification

3.1.1

According to the provisions of GB/T 24381-2009 in mechanized ear shape classification, divided into type A and type B jacquard Fully mechanized. According Fully ear Similarity, A type is divided into AI type (upper and lower heald ear shapes to "O" shape) and AII type (Fully ear shape for the "O" shape, ear shape under mechanized Long "O" shape).

According to the pre-mechanized ear bending state, B type is divided into BI type (on the ear by a mechanized straight bent "U" shape, the ear is fully under "O" shape) and BII type (Summing ear bent "U" shape, the ear is fully under "O" shape).

3.1.2

Comprehensive eye shaped manner, divided into type 1 (insert Comprehensive eye) and type 2 (after insert twist into mechanized eye).

3.2 Mark

Fully jacquard labeling method should comply with GB/T 24381-2009 provisions of Chapter 3.

4 Requirements

4.1

jacquard basic size limit deviation shall be fully and the following requirements.

- a) Size comply with GB/T 24381-2009 defined in Chapter 2;
- b) basic size limit deviation in line with Table 1.