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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 94006-2013

Replacing FZ/T 94006-1992

wires for warp stop motions for weaving machines

织机用停经片 清晰版

(English Translation)

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Table of Contents

- Foreword
- Introduction
- 1 Scope
- 2 Normative references
- 3 Classification and Marking
- 3.1 Classification

Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Instead of the standard FZ/T 94006-1992 "loom with droppers." Compared with the FZ/T 94006-1992, in addition to editorial changes outside the main technical changes are as follows.

- Categories modified (see Chapter 3, Section 3 of the 1992 edition);
- Removed Tables 1 to 7 and FIGS. 1 to 8 (Chapter 3, 1992 edition);
- Modify the labeling of products (see 32, 1992 version 3.9.);
- Modify the inspection rules (see Chapter 6, Section 6 of the 1992 edition);
- Modified "logo, packaging, transportation, storage" (see Chapter 7, 1992 edition, Chapter 7).

The standard proposed by China Textile Industry Association.

This standard by the national textile machinery and accessories Textile Equipment Standardization Technical Committee Technical Committee (SAC/TC215/SC2) Centralized.

This standard was drafted. Shaoxing Dingfeng Textile Equipment Co., Ltd., Shaanxi Institute of textile equipment.

Introduction

Tantamount to the adoption of international standards of national standard GB/T 24378-2009/ISO 441:1997 "Textile machinery and accessories non-automatic Drawing-loom with droppers "and GB/T 24379-2009/ISO 1150:1997" Textile machinery and accessories worn by the automatic loom menopause Sheet ", are included only with menopause tablets loom scope, size, label, although you can play an active international

trade in order to eliminate technical barriers limited Pole effect; however, it is not only difficult technical elements missing to meet the requirements using standard under the market economy system, and no maneuverability.

FZ/T 94006-1992 "loom with droppers" Although covering all types of looms menopausal sheets and lists its dimensions, but has not Able to meet the requirements of the development of weaving technology, and standard error should be corrected; therefore, this standard FZ/T 94006-1992 of Based on the above two countries to improve the standard of technical elements missing part. Actual use of this standard should be above two national standards Closely matching and use.

Menopause tablets loom

1 Scope

This standard specifies the loom with droppers (hereinafter referred to as "dropper") classification and marking requirements, test methods, inspection rules and packaging, Marking, storage.

This standard applies to loom mechanical, electromechanical and electrical Formula-stop mechanism with menopause sheet.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 191 Packaging - Pictorial signs GB/T 2828.1 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch inspection sampling plan (ISO 2859-1:1999, IDT) GB/T 2829 periodic inspection Sampling procedures and tables (suitable for process stability test) GB/T 4340.1 metallic materials - Vickers hardness test - Part 1. Test methods GB/T 4955 Metallic coatings - Measurement of coating thickness anodic dissolution coulometry GB/T 24378-2009 Textile machinery and accessories worn by the non-automatic loom with droppers (ISO 441:1997, IDT) GB/T 24379-2009 Textile machinery and accessories worn by the automatic loom with droppers (ISO 1150:1997, IDT)

3.1 Classification

3.1.1

According to loom stopping mechanism, divided into mechanical, electromechanical and electrical Formula-stop mechanism with menopause sheet.

3.1.2

wear by means of type, divided into non-automatic drawing and automatic drawing sheet with menopause.

3.1.3

According to threading the eye shape, divided into U-shaped and circular eye threading the eye.

3.1.4

According menopause sheet structure, divided into open type and closed-type sheet menopause sheet.

3.1.5

menopause sheet characteristics and classification codes are shown in Table 1.

Table 1 Characteristics and menopause sheet classification code

No. 1234

classification

feature

Stopping mechanism wear type by means of threading the eye shape menopause sheet structure Mechanical, electrical and mechanical electrical non-automatic drawing-automatic drawing-type U-shaped circular opening CLOSED Code ME 1a 2b 3c UROG a suitable Stäubli drawing-in device.

b For Rida · Jietewada wear off device.

c suitable for Stäubli and Rida · Jietewada wear off device.