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ICS 59.120.99
CCS W93

FZ

TEXTILE INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

FZ/T 93074-2011

Meltblown nonwoven production line

熔喷法非织造布生产联合机

(English Translation)

Issued on: October 24, 2024 **Implemented on: November 1, 2026**

Issued by: Ministry of Industry and Information Technology

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1 Foreword

FZ/T 93074-2011 was issued by Ministry of Industry and Information Technology on 24 October 2024 and has been in force since 1 November 2026.

The FZ/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 15 pages in English translation.

2 Scope Preview

This standard specifies the terms and definitions, types, basic parameters and process equipment flow, technical requirements, test methods, inspection rules, marking, packaging, transportation and storage of melt-blown nonwoven fabric production combined machines. This standard applies to the production, inspection and sales of melt-blown nonwoven fabric production combined machines with polypropylene melt-blown materials as the main raw materials.

FZ/T 93074-2011 falls under ICS 59.120.99, in the field of textile and leather technology.

This catalogue holds 1,720 other FZ/T standards in that field.

In this catalogue, FZ/T standards carry edition years from 1991 to 2025.

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3 About this standard

Sector: Spinning & Textile Industry Standard (Recommended)

Issued by: Ministry of Industry and Information Technology

English translation: about 15 pages (approximate)

4 Related standards

Other editions:

FZ/T 93074-2024 (later edition)

Standards on related subjects:

FZ/T 93048.1-2021 - Needles for needle loom - Part 1: Felting needles

FZ/T 93019-2004 - Flat fillet clothing for carding process

FZ/T 93073-2023 - Compact spinning device

FZ/T 93070-2023 - Rotor spinning machine Opening roller bearings

5 Classification and status

International classification (ICS): 59.120.99

Chinese Standard Classification (CCS): W 93

Prefix FZ/T: recommended standard.

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