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**TEXTILE INDUSTRY STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**FZ/T 93010-2002**

Replacing FZ/T 93010-1991

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**Weft pirns for switchable shuttles**

换梭式梭子用塑料纬纱管

**(English Translation)**

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### What this standard covers

This standard specifies for shuttle shuttle plastic pirn (hereinafter referred to as " pirn ") terminology, classification and marking, requirements, test methods, inspection rules and signs, packaging. This standard is applicable for winding yarn with shuttle shuttle weft supporting the use of plastic pipe.

### Document data

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