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ICS 59.120.50
CCS W91

FZ

TEXTILE INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

FZ/T 91019-1998

Dyeig and finishing machinery. The technic standard of cloth guide manufacture

染整机械导布辊制造工艺规范

(English Translation)

Issued on: October 7, 1998 **Implemented on: November 1, 1998**

Issued by: State Bureau of Textile Industry

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1 Foreword

FZ/T 91019-1998 was issued by State Bureau of Textile Industry on 7 October 1998 and has been in force since 1 November 1998.

The FZ/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 8 pages in English translation.

2 Scope Preview

This standard specifies the material steel guide cloth roll forming, testing, labeling and packaging. This standard applies to the use of single-welded, double welded, welded steel manufacturing process and filling guide rollers.

FZ/T 91019-1998 falls under ICS 59.120.50, in the field of textile and leather technology.

This catalogue holds 1,720 other FZ/T standards in that field.

In this catalogue, FZ/T standards carry edition years from 1991 to 2025.

3 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document.

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GB/T 1958-1980 - Rules for inspection of form and position tolerances

GB/T 9239-1988 - Balance quality of rigid rotors--Determination of permissible residual unbalance

FZ/T 90090-1997 - Textile machinery. Guide rollers for dyeing and finishing machinery. Main dimensions and working performance requirements

4 Where this standard sits

FZ/T 91019-1998 is classified under ICS 59.120.50, in the field of textile and leather technology.

It cites 3 standards, among them GB/T 1958-1980, GB/T 9239-1988, FZ/T 90090-1997, listed in full above.

5 About this standard

Issued by: State Bureau of Textile Industry

English translation: about 8 pages (approximate)

6 Related standards

Standards on related subjects:

FZ/T 93048.1-2021 - Needles for needle loom - Part 1: Felting needles

FZ/T 93019-2004 - Flat fillet clothing for carding process

FZ/T 92071-2024 - Cotton combing machine - Separation roller

FZ/T 92070-2023 - Cotton Comber Cylinder

FZ/T 92026-2023 - Chemical fiber spinning metering pump

7 Classification and status

International classification (ICS): 59.120.50

Chinese Standard Classification (CCS): W 91

Prefix FZ/T: recommended standard.

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