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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 90060.9-2005

Replacing FZ/T 90067-1995

**Textile machinery. Product drawing and design document. Part
9: Management
(English Translation)**

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Foreword

FZ/T 90060 includes the following nine parts under the general title of "Textile Machinery Product Drawings and Design Documents".

- Part 1. General;
- Part 2. Numbering;
- Part 3. Requirements for drawings;
- Part 4. Requirements for design documents;
- Part 5. Format;
- Part 6. Integrity;
- Part 7. Change;
- Part 8. Standardization review;
- Part 9. Management.

This part is the ninth part of FZ/T 90060.

This part is based on the needs of enterprises to implement computer-aided design (CAD) and enterprise quality management system and product market competition.

According to the relevant national standards and industry standards, fully consider the characteristics of the textile machinery industry, in the original FZ/T 90067-1995 "Textile Machinery it is formulated on the basis of the borrowing and storage of the product drawings and design documents.

This part replaces FZ/T 90067-1995 "Learning and custody of textile machinery product drawings and design documents". Mainly with the original standard the differences are as follows.

---The standard name was changed from "borrowing and storage of textile machinery product drawings and design documents" to "textile machinery product drawings and design" Part 9 of the document. Management";

--- Added the content of CAD file management.

This part was proposed by the China Textile Industry Association.

This part is under the jurisdiction of the National Textile Machinery and Accessories Standardization Technical Committee.

This section is mainly drafted by. China Textile Machinery Research Institute, Zhengzhou Textile Machinery Co., Ltd., Shaoyang Textile Machinery Co., Ltd., Jingwei Textile Machinery Co., Ltd., China Textile Machinery (Group) Co., Ltd., Best Machinery Manufacturing Co., Ltd.

1 Scope

This part of FZ/T 90060 specifies the textile machinery product drawings and technical documents, including the filing, distribution and storage of CAD documents.

management.

This section applies to the management of product drawings and technical documents in the textile machinery industry. Other product drawings and design documents can also be managed.

Photo execution.

2 Normative references

The provisions in the following documents become the provisions of this part by reference to this part of FZ/T 90060. Quotations with dated , all subsequent amendments (not including errata content) or revisions do not apply to this section, however, encouragement is achieved under this section the parties to the agreement study whether the latest versions of these documents can be used. For undated references, the latest edition applies to this section.

GB/T 17678.1-1999 CD-ROM storage, archiving and file management requirements - Part 1. Archive and file management GB/T 17825.10-1999 CAD file management storage and maintenance

3 Sketch, management of the original map

3.1

Sketches and original drawings After the product has been identified and put into

production, when the value is considered to be unreserved, the sketches and original drawings are allowed to be destroyed by the approval of the technical person in charge.

3.2

All kinds of technical documents formed during the design process can be properly kept in the technical file management department according to the original or base map that meets the requirements.

4 Management of the base map

4.1

The base map is the basic certificate of the product and should be registered by the technical file management department and kept in a safe place for inspection.

4.2

Basemaps and duplicates, as well as electronic files of the same code and different media must be consistent.

4.3

The underprint of the archive shall be accepted, intact,, free of smudges and creases. When filing, you should go through the appropriate procedures and establish a ledger.

4.4

The archive basemap should be numbered, classified and kept in accordance with the file management requirements. Borrowing procedures should be applied when borrowing.

4.5

The damaged base map should be repaired in time. If it cannot be repaired, it should be copied or copied, and then reprinted and archived.

4.5.1

The base map to be copied should be identical to the original image and marked with a copy.

4.5.2

There should be a signature on the new base map after the change. If it is inconvenient to obtain the signature of the original personnel on the new base map, use the long imitation Song.

Fill in the name and date of the original person.

4.6

When the original base map needs to be retained, it shall be approved and recorded by the responsible person. When it is necessary to destroy it, it should be approved by the

responsible person and There are records and uniform destruction.

5 Copy map management

5.1

The copy map can be a blueprint or a white map, and the pattern should be complete and clear.

5.2

The copy pattern shall be issued in strict accordance with the prescribed issuance procedures and the number of copies. There should be a controlled identifier on the duplicate map issued. Release notes Recording and signing procedures.