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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 90060.7-2005

Replacing FZ/T 90066-1995

**Textile machinery. Product drawing and design document. Part
7: Amendment**

纺织机械 产品图样及设计文件 第7部分：更改
(English Translation)

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Table of Contents

- Foreword
- 1 Scope
- 2 Normative references
- 3 General
- 4 Changed classifications and conditions

Foreword

FZ/T 90060 includes the following nine parts under the general title of "Textile Machinery Product Drawings and Design Documents".

- Part 1. General;
- Part 2. Numbering;
- Part 3. Requirements for drawings;
- Part 4. Requirements for design documents;
- Part 5. Format;
- Part 6. Integrity;
- Part 7. Change;
- Part 8. Standardization review;
- Part 9. Management.

This part is part 7 of the FZ/T 90060.

This part is based on the needs of enterprises to implement computer-aided design (CAD) and enterprise quality management system and product market competition.

According to the relevant national standards and industry standards, fully consider the characteristics of the textile machinery industry, in the original FZ/T 90066-1995 "Textile Machinery the revision of the product drawings and design documents is based on the JB/T 5054.6-2000 "Product drawings and design".

The contents of the Document Change Method.

This part replaces FZ/T 90066-1995 "Changes in textile machinery product drawings and design documents". Main difference from the original standard as follows.

---The standard name was changed from "change of textile machinery product pattern and design document" to "textile machinery product pattern and design file" Part 7. Change";

--- Added "major changes" and their requirements;

--- Added "Management and Control of General Changes".

Appendix A of this section is an informative annex.

This part was proposed by the China Textile Industry Association.

This part is under the jurisdiction of the National Textile Machinery and Accessories Standardization Technical Committee.

This section is mainly drafted by. China Textile Machinery Research Institute, Zhengzhou Textile Machinery Co., Ltd., Shaoyang Textile Machinery Co., Ltd., Jingwei Textile Machinery Co., Ltd., China Textile Machinery (Group) Co., Ltd., Best Machinery Manufacturing Co., Ltd.

1 Scope

This part of FZ/T 90060 specifies the classification of the product drawings and design files, the conditions for changes, the rules and methods of change, and the changes.

Order, management and control of general changes, etc.

This section applies to the modification and labeling of product drawings and design documents produced by the textile machinery industry. Other product drawings and designs Changes to the file can also be referred to for execution.

2 Normative references

The provisions in the following documents become the provisions of this part by reference to this part of FZ/T 90060. Quotations with dated , all subsequent amendments (not including errata content) or revisions do not apply to this section, however, encouragement is achieved under this section the parties to the agreement study whether the latest versions of these documents can be used. For undated references, the latest edition applies to this section.

FZ/T 90060.4-2005 Textile machinery product drawings and design documents - Part 4. Requirements for design documents

3 General

3.1

In order to ensure that the product can meet the requirements of users, and to ensure the advanced level of the product and the correctness of the design documents of the

drawings, it should be developed along with the production and Make reasonable changes to the drawings and design files.

3.2

The changed drawings and design documents shall not reduce the quality of the products. If necessary, test records, investigation reports, inspection results, etc. shall be attached.

Technical information explaining the reason for the change.

3.3

When changing drawings and design files, relevant documents and CAD files of different media of the same code should be changed accordingly to ensure Coordination of relevant documents.

4 Changed classifications and conditions

4.1

Changes may be categorized as follows.

a) General changes. Refers to the structure of certain parts and joints in order to meet the requirements of manufacturing and use in production.

Changes made in shape, size, etc.;

b) Significant changes. Means that after the product is officially produced, in order to meet the special requirements of the user, or to use the new structure locally, New developments, new methods, and design development changes to products or components.

4.2

Any change to the following conditions shall be made.

a) the drawings, tables, design documents are incorrect or the expression is inaccurate;

b) According to the test and trial results, the product quality can be improved after the change;

c) Under the premise of ensuring product quality, according to economic analysis and test, trial results, the manufacturing process can improve the manufacturing process and reduce Low production cost;

d) It has been confirmed by the investigation that the user's change proposal has improved the performance of the product;

e) the implementation of relevant standards (including amendments to new standards and standards) must be changed;

f) Change according to user needs.