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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 90060.2-2005

Replacing FZ/T 90061-1995

**Textile machinery. Product drawing and design document. Part
2: Number
(English Translation)**

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Foreword

FZ/T 90060 includes the following nine parts under the general title of "Textile Machinery Product Drawings and Design Documents".

- Part 1. General;
- Part 2. Numbering;
- Part 3. Requirements for drawings;
- Part 4. Requirements for design documents;
- Part 5. Format;
- Part 6. Integrity;
- Part 7. Change;
- Part 8. Standardization review;
- Part 9. Management.

This part is the second part of FZ/T 90060.

This part is based on the needs of enterprises to implement computer-aided design (CAD) and enterprise quality management system and product market competition.

According to the relevant national standards and industry standards, fully take into account the characteristics of the textile machinery industry, in the original FZ/T 90061-1995 "Textile Machinery the product drawings and design document numbers are revised on the basis of.

This part replaces FZ/T 90061-1995 "Textile Machinery Product Drawings and Design Document Numbers", and the main differences from the original standards are as follows.

---The standard name was changed from "Textile Machinery Product Drawing and Design Document Number" to "Textile Machinery Product Drawing and Design Document" Part 2.

Numbering";

--- In order to adapt to the needs of computer management, the standard has added the "classification number" content;

--- Cancel the 2 digits and 6 digits in the original standard;

--- Added some drawings and design files and their code numbers;

--- Mix the chart with the text for easy access.

Appendix A, Appendix B, Appendix C and Appendix D of this part are informative annexes.

This part was proposed by the China Textile Industry Association.

This part is under the jurisdiction of the National Textile Machinery and Accessories Standardization Technical Committee.

This section is mainly drafted by. China Textile Machinery Research Institute, Zhengzhou Textile Machinery Co., Ltd., Shaoyang Textile Machinery Co., Ltd., Jingwei Textile Machinery Co., Ltd., China Textile Machinery (Group) Co., Ltd., Best Machinery Manufacturing Co., Ltd.

1 Scope

This part of FZ/T 90060 specifies the basic principles and requirements for textile machinery product drawings and design document numbers.

This section applies to the number of product drawings and design documents in the textile machinery industry. The number of other product drawings and design documents can also be used.

Photo execution.

2 Normative references

The provisions in the following documents become the provisions of this part by reference to this part of FZ/T 90060. Quotations with dated , all subsequent amendments (not including errata content) or revisions do not apply to this section, however, encouragement is achieved under this section the parties to the agreement study whether the latest versions of these documents can be used. For undated references, the latest edition applies to this section.

GB/T 5094.1 Industrial systems, devices and equipment and industrial product structure principles and reference code - Part 1. Basic rules GB/T 17710 data processing check code system FZ/T 90045 textile machinery product model preparation method

3 General requirements

3.1

Each product, component,,, part drawing and design document shall have a separate code.

3.2

When using the table diagram, the products, components,, joints and parts of each specification in the table shall be marked with independent codes, and their codes shall be exhausted.

It may be continuously compiled. The consecutive codes can be simplified with the symbol "~" in the title bar, such as F1234-0135~0145.

3.3

When drawing the same product, component,, joint part and part drawing with several drawings, in principle, each pattern is marked with the same code, and Mark the number of sheets and the number of times in the title bar. If necessary, the electrical pattern is allowed to be filled with the Arabic numerals in the pattern code to the circuit.

The figure is an example. F1234-D0000U/6.

3.4

The number of common parts shall be in accordance with the regulations of each enterprise.

3.5

The number of the borrowed item shall be the code of the borrowed item.

3.6

The number of the product pattern is generally based on the membership number. A classification number can also be used, see Appendix A.

Note: Chapter 4 below refers to the membership number.

3.7

The number of product drawings and design files should be coordinated with the enterprise computer-aided management code.

4.1 Numbering composition

4.1.1

The code of the product pattern consists of the product model number and the membership number, separated by a dash line. For the numbering example, see Appendix B, Mechanical Parts.

See Appendix C for an example of the product pattern code. See Appendix D for an example of the code for the electrical part product.

Example. F1234

Product model

part of the membership number

4.1.2

The product model is compiled according to FZ/T 90045, such as. F1418, G1724, M5466.

4.1.3

The membership number of the component is composed of numbers, and the number and number of digits should be determined according to the complexity of the product structure, as shown in Table 1.