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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 90055-2012

Replacing FZ/T 90055-1994

Specification of jacquard cylinder

提花机花筒规格 清晰版

(English Translation)

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Instead of the standard FZ/T 90055-1994 "spendthrift jacquard device specifications." Compared with this standard FZ/T 90055-1994, the main difference Differences are as follows.

- Changing the name of the standard, which will be "Jacquard apparatus" to "jacquard";
- The "equilateral pentagon" with "pentagon" (see 4.1, 1994 version 4.1.);
- Increased regular hexagon and octagon type (see 4.1);
- Increased spendthrift pattern pinhole aperture (see Table 1, Table 5.3 of the 1994 edition);
- Added Figure A.5 (see Figure A.5).

The standard proposed by China Textile Industry Association.

This standard by the National Standardization Technical Committee Textile machinery and accessories.

This standard was drafted. Yangshan Zhejiang Textile Machinery Co., Ltd., Shaoxing County Hong Thai Machinery Manufacturing Co., Ltd., Shanghai Textile Machinery sword Ltd., Zhejiang Machinery Co., Ltd. Qi Fang, Fang Machinery Co., Ltd. Shaoxing County group, Zhejiang Quality Inspection Research Institute, China Textile Machinery Mechanical Equipment Industry Association.

1 Scope

This standard specifies the jacquard Fountains size code, type, size and the main equipped with mention checkered specifications.

This standard applies to square cross-section or a regular pentagon, hexagon and regular

octagon jacquard spendthrift and equipped with references to the checkered;

Mention checkered punching device punching template sizes may also refer to use.

This standard does not apply to the use of continuous mention checkered jacquard spendthrift.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 22831 Jacquard cardboard

3 Size Code

A --- pinhole pitch;

B --- width spendthrift;

D1 --- pinhole aperture;

D2 --- mounted on the Fountains dead bolt diameter;

E --- using two pattern plates when separated zone;

N --- pinhole columns (each is a horizontal);

S --- ends pinhole pitch;

b --- pattern plate width;

l --- pattern plate length;

t --- pattern plate thickness.

Type 4

4.1 by spendthrift sectional points

a) square;

b) regular pentagon;

c) regular hexagon;

d) regular octagon.

4.2 Press spendthrift pinhole aperture points

- a) Big Hole;
- b) The Hole;
- c) apertures class.