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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 73048-2013

Knitted five-toe Hosiery

针织五趾袜 清晰版

(English Translation)

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Table of Contents

Foreword	
1 Scope	
2 Normative references	
3 Terms and definitions	
4 Product Categories	
5 Requirements	
5.1 Requirements	
5.2 Classification regulations	
5.3 Appearance quality requirements	
6 Sewing pleating	
7 Elastic strips, color strips	
13 Thread heads are allowed within 0.5cm~1.5cm	
14 Thick wire (line)	
15 Spun yarn	
16 Yarn breakage is not allowed	
17 Thin needle	
18 Flower needle	
24 Color difference	
26 Length is not limited to 1cm	

Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This standard was proposed by the China National Textile and Apparel Council.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee Knitwear Subcommittee (SA/TC209/SC6).

This standard was drafted. Ningbo Baifutian Industrial Co., Ltd., Yixing Yidie Knitting Co., Ltd., Haining Nair Socks Co., Ltd.

Division, Zhongshan Fenghua Socks Co., Ltd., Zhejiang Mengna Socks Co., Ltd., Jilin Northeast Socks Textile Industrial Park Development Co., Ltd., Zhejiang Jiangjia Mengyi Socks Co., Ltd., Haosha Industry (Fujian) Co., Ltd., Zhejiang Buyen Knitting Co., Ltd., Zhejiang Kanglongda Special Protection Technology Co., Ltd.

1 Scope

This standard specifies the terms and definitions of knitted toe socks, product classification, requirements, test methods, determination rules, product instructions, and packages.

Loading, transportation, storage, etc.

This standard is applicable to the quality of warp knitting and weft knitting toe socks of various types of fiber weaving. Other toe socks and open toe socks can be implemented.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 250 Textile color fastness test for gray color card for color change GB/T 2910 (all parts) Quantitative chemical analysis of textiles Textiles -- Determination of formaldehyde -- Part 1 . Free and hydrolyzed formaldehyde (water extraction method) GB/T 3920 Textile color fastness test color fastness to rubbing GB/T 3921-2008 Textile color fastness test color fastness to soaping Test method for color fastness to perspiration of textiles GB/T 3922 GB/T 4856 needle cotton fabric packaging GB 5296.4 Instructions for use of consumer products - Part 4. Textiles and clothing GB/T 5713 Textile color fastness test color fastness to water GB/T 6529 Standard atmosphere for textile conditioning and testing GB/T 7573 Determination of pH of textile water extracts GB/T 8170 Numerical Rounding Rules and Representation and Determination of Limit Values GB 9994 textile material official moisture regain GB/T 17592 Determination of banned azo dyes for textiles GB 18401 National Textile Products Basic Safety Technical Specifications FZ/T 01053 Identification of textile fiber content FZ/T 01057 (all parts) Textile fiber identification test method FZ/T 01095 Test method for fiber content of textile spandex products GSB16-2159 Standard Depth Sample Card for Knitting Products (1/12) GSB16-2610 Sock surface color sample photo

3 Terms and definitions

The following terms and definitions apply to this document.

Kneeling toe socks (five toe boat socks) knittedfive-toefootcover the socks are located in the toe socks of the ankle and below.

Short tube toe socks knittedfive-toeanklesock the toe is located in the lower part of the lower leg and above the ankle.

Neck toe socks knittedknee-highfive-toesock the sock is located under the knee and the upper toe of the lower leg.

Long toe socks, knitted five-toe stocking the toe socks are located above the knees.

4 Product Categories

4.1

The products are divided into two types. warp-knitted toe socks and weft-knitted five-toe socks according to the weaving method.

4.2

Warp-knitted five-toe socks are divided into underarm five-toe socks (five toe boat socks), short tube five toe socks, middle tube five toe socks, long tube five toe socks, and rompers.

Toe socks.

4.3

Weft-knitted five-toe socks are divided into short-tube and five-toe socks, and five-toe socks (short-tube toe socks, middle-tube five-toe socks and long-tube five-toe socks).

5.1 Requirements

The requirements are divided into two aspects. appearance quality and intrinsic quality. The appearance quality includes specification size, surface defects, and sewing requirements. Intrinsic quality Including straight direction, lateral extension value, fiber content, formaldehyde content, pH value, odor, decomposable carcinogenic aromatic amine dye, color fastness to water, perspiration Color fastness, color fastness to rubbing, color fastness to soaping, etc.

5.2 Classification regulations

5.2.1

The quality of knitted five-toe socks is determined by double, divided into first-class products and qualified products.

5.2.2

The inner quality of knitted five-toed socks is criticized, and the appearance quality is double-rated, etc., and the two are combined and ranked at the lowest level.

5.3.1 Appearance quality grading regulations

Appearance quality classification is performed according to specifications, surface defects, and sewing requirements. Appearance of different products on the same dual product when you click, press the minimum rating.

5.3.2.1 Names of the various parts of the five-toe socks

See Figure 1 to Figure 3.

Description.

- 1---sock bottom;
- 2---mouth width;
- 3---large toe length;
- 4---two toes long;
- 5---three toes long;
- 6---four toes long;
- 7---Small toe is long.

Figure 1 Underarm Toe Socks (Five Toe Boat Socks)

Description.

- 1---Total length;
- 2---mouth height;
- 3---mouth width;
- 4---bottom length;
- 5---large toe length;
- 6---two toes long;
- 7---three toes long;
- 8---four toes long;
- 9---Small toe is long.

Figure 2 short tube, middle tube, long tube toe socks

Description.

- 1---Total length;
- 2---straight;
- 3---waist width;
- 4---waist height;
- 5---large toe length;