

ICS 59.080.30
CCS W 63

FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 73028-2017

Replacing FZ/T 73028-2009

**Knitted artificial leather garment
(English Translation)**

Issued on: November 7, 2017

Implemented on: April 1, 2018

**Issued by: Ministry of Industry and Information Technology of the
People's Republic of China**

Table of Contents

- Foreword
- 1 Scope
- 2 Normative references
- 3 Requirements
- 3.1 Ratings

Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 73028-2009 Knitted Artificial Leather Garments. The main technical changes compared with FZ/T 73028-2009 are as follows.

- Removed the classification of knitted artificial leather garments (Chapter 3 of the 2009 edition);
- Type specifications added "or GB/T 6411" (see 3.3.1, 4.2.1 of the 2009 edition);
- Modify the indicators of the quality of the main parts of the finished product specification deviation direction (see Table 1, 2009 version of Table 1);
- Revised appearance quality requirements clause (see Table 4, 2009 version of Table 4);
- Removed the tear strength, marble bursting strength and soap fastness test items (see Table 5, 2009 version of Table 5);
- Increased odor assessment indicators and test methods (see Table 5 and 4.2.4);
- Added assessment items and test methods for the limits of harmful substances in PVC artificial leather (see Table 5 and 4.2.6);
- Modify the peel strength test method (see 4.2.7, 2009 version 5.4.1);
- Changed the "low-temperature folding fastness" to "fastness to bending," and revised the assessment indicators and test methods (see Tables 5 and 4.2.8, 2009 Edition)
- Table 5 and 5.4.2);
- Modify the test method of anti-blocking (see 4.2.9 and Appendix A, 2009 version 5.4.1);
- Increased resistance to yellowing assessment indicators and test methods (see Table 5 and 4.2.12);
- Increased assessment items and test methods for the splitting of woven linings (see

Table 5 and 4.2.15);

--- Modify the index requirements of the perspiration fastness, rubbing fastness, water fastness (see Table 5, 2009 version of Table 5);

---Removal of "Products with spray, embroidery, and printing patterns, the pattern discoloration after washing is not lower than Class 4 and the pattern does not fall off" (2009 version 4.8.2);

--- Modify the description of the sleeve length measurement method (see Table 6, 2009 version of Table 6);

--- Revised the appearance and the order and the order of sewing quality (see Table 7, Table 7 of the 2009 edition).

This standard is proposed by the China Textile Industry Federation.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee Knitwear Branch (SAC/TC209/SC6).

1 Scope

This standard specifies requirements for knitted artificial leather garment products, test methods, inspection and determination rules, marking, packaging, transportation and storage.

This standard applies to artificial leather garments made of artificial leather (textile knitted fabric is a base fabric) as the main fabric.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article Pieces. For undated references, the latest version (including all amendments) applies to this document.

GB/T 250 Textiles Tests for Fastness Evaluation Grading Gray Cards for Color Change
GB/T 1040.3 Determination of tensile properties of plastics - Part 3. Test conditions for films and sheets
GB/T 1335 (all parts) clothing type
GB/T 2910 (All Sections) Quantitative Chemical Analysis of Textiles
GB/T 2912.1 Determination of formaldehyde in textiles Part 1. Free and hydrolyzed formaldehyde (water extraction method)
GB/T 3920 Textiles Tests for Color Fastness Colour Fastness to Rubbing
GB/T 3922 Textiles Colour fastness test Perspiration fastness
GB/T 5713 Color fastness test for textiles Water fastness
GB/T 6411 Knitted underwear size series
GB/T 6529 Standard Atmosphere for Humidification and Testing of Textiles
GB/T 7573 Determination of pH of Textile Extracts
Determination of banned azo dyes in
GB/T 17592 textiles
GB 18401 National Safety Technical Code for Textile Products
GB 21550 polyvinyl chloride artificial leather harmful substances limited

GB/T 21294 test method for physical and chemical performance of clothing Technical requirements for GB/T 21295 garment physical and chemical properties GB/T 29862 Identification of textile fibre content GB/T 30695 PVC, polyurethane artificial leather (synthetic leather) material identification method GB 31701 Safety Technical Specification for Textile Products for Infants and Children FZ/T 01057 (All Sections) Textile Fiber Identification Test Method FZ/T 80002 Clothing Signs, Packaging, Transport and Storage FZ/T 80004 Garment Finished Product Inspection Rules QB/T 2714-2005 Determination of Folding Resistance of Leather for Physical and Mechanical Tests QB/T 4672-2014 Artificial leather synthetic leather test method Determination of yellowing resistance

3.1 Ratings

Product grade is divided into. excellent products, first-class products, qualified products.