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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 73010-2016

Replacing FZ/T 73010-2008

Knitted workmanship sweater

针织工艺衫 清晰版

(English Translation)

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Foreword

This standard is drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 73010-2008 "knitting technology shirt", compared with FZ/T 73010-2008 main technical changes are as follows.

- "This standard does not apply to infants and young children under 36 months of age" (see Chapter 1, 2008) Version of Chapter 1);
- modified product classification (see Chapter 3, Chapter 3 of the 2008 edition);
- modified the specification of the product specification or number (see Chapter 4, Chapter 4 of the 2008 edition);
- improve the friction fastness assessment indicators (see 5.3.1, 2008 version of 5.3.1);
- an increase in the intrinsic quality of the accessories assessment project (see 5.3.1, 2008 edition of 5.3.3);
- increase the top break strength assessment indicators and test methods, and provides "elastic fabric and hollow, mesh, lace and other products do not test the top Breaking strength "(see 5.3 and 6.1.2.6);
- increase the post-wash appearance assessment indicators and test methods (see 5.3.1 and 6.1.2.14);
- will "hollow, jacquard, pine structure products, adding elastic fiber products and rib structure products do not assess the horizontal change in the size of water" Modified to "hollow, mesh, lace, loose structure and other products do not assess the rate of change in water washing; elastic fabric (that contains elastic fibers Fabric or rib fabric) does not assess the horizontal change rate of horizontal washing. (See 5.3.2, 2008, 5.3.2);
- will "single, double-sided fabric assessment from the ball, the other does not assess" modified as "pilling only the product of the positive, sanding, cashmere, flocking of the products do not assess, and hollow, mesh, lace and other products do not test the ball. "(See 5.3.3, 2008, 5.3.4);

- the provision for surface defects (see 5.4.1, 2008, 5.4.2);
- change the "size difference" to "symmetrical part size difference" and modify the corresponding indicator (see 5.4.4, 2008 version 5.4.6);
- refinement of the appearance of quality inspection description and requirements (see 6.2, 2008 version 6.2);
- Increased stitch elongation test method (see 6.2.3.3).

This standard is proposed by China Textile Industry Federation.

This standard is the National Textile Standardization Technical Committee of knitwear sub-technical committee (SAC/TC209/SC6) centralized.

The drafting of the standard units. the National Knitting Products Quality Supervision and Inspection Center, Jiangyin Xiang Fei Clothing Co., Ltd., Fujian seven wolves Industrial shares Co., Ltd., An Li Fang (China) Garment Co., Ltd., Jinfa Rabbi Women & Baby Products Co., Ltd., Zhejiang Yaying Group Co., Shanghai three guns (Group) Co., Ltd., Ningbo Shenzhou Knitting Co., Ltd., China Inspection and Certification Group Co., Ltd. Tianjin, Shenzhen Anna children shares Co., Ltd., Dongguan City to pure Group Co., Ltd., Hunan Science and Technology Textile Co., Ltd. of people.

1 Scope

This standard specifies the product classification, product specification or number, requirements, inspection rules, rules of judgment and product use of knitted sweaters.

Packaging, transportation and storage.

This standard applies to the identification of cotton, linen, silk, chemical fiber and other fiber pure spinning, blended or intertwined from the quality of knitted sweater Including knitting machine with knitting, hand weaving and knitting fabric pieces and other processed products).

This standard does not apply to infants and young children aged 36 months and below.

2 Normative reference documents

The following documents are indispensable for the application of this document. For dated references, only the dated edition applies to this article Pieces. For undated references, the latest edition (including all modifications) applies to this document.

GB/T 250 Textiles - Tests for color fastness - Assessment of discoloration with gray cards
GB/T 1335 (all parts) clothing type GB/T 2910 (all parts) Quantitative chemical analysis of textiles
GB/T 2912.1 Textiles - Determination of formaldehyde - Part 1. Free and hydrolyzed formaldehyde (water extraction)
GB/T 3920 Textiles - Tests for color fastness - Color

fastness to rubbing Textiles - Tests for color fastness - Color fastness to soaping GB/T 3921-2008 GB/T 3922 Textiles - Tests for color fastness - Color fastness to perspiration Textiles - Determination of pilling properties of fabrics - Part 3. Pilling box method GB/T GB/T 4856 needle cotton fabric packaging Specification for the use of consumer products - Part 4. Textiles and clothing Textiles - Tests for color fastness - Color fastness to water GB/T 6411 knitted underwear specifications size series GB/T 7573 Determination of pH value of textile water extract Representation and Judgment of Numerical Correction Rule and Limit Value of GB/T 8170 Textiles - Tests for color fastness - Color fastness to artificial light. Xenon arcs GB/T 8427-2008 GB/T 8628 Preparation, marking and measurement of fabric samples and garments for testing of dimensional changes in textiles Household washing and drying procedures for textile testing GB/T 8629-2001 Test method for weft and bow - weft test of woven and knitted fabrics GB/T 14801 GB/T 17592 Textiles - Determination of banned azo dyes Technical specification for basic safety of national textile products GB 18401 Textiles - Determination of breaking strength - Steel ball method GB/T GB/T 29862 Identification of textile fiber content Technical code for safety of infant and children 's textile products GB 31701 Textiles - Quantitative chemical analysis of four - component fiber mixtures FZ/T 01026