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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 61006-2019

Acrylic weft-knitted blanket

纬编腈纶毛毯

(English Translation)

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Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 61006-2006 "Weft-knitted acrylic blanket", compared with FZ/T 61006-2006, except for editorial changes the technical changes are as follows.

- Modified the scope of application of the standard;
- Modified normative references;
- Grading is changed to superior, first-class and qualified products;
- Safety performance requirements increase the relevant regulations of GB 31701;
- Amended the tolerance of fiber content;
- Modified the assessment index of the rate of change of the washing size;
- Increased the evaluation index of dry cleaning size change rate;
- Increase the evaluation index of the first-class hair removal amount;
- Modified the evaluation index of color fastness to washing;
- Modify the evaluation index of the color fastness to dry cleaning;
- Increased the evaluation of water fastness and perspiration fastness;
- Modified the evaluation index of color fastness to rubbing;
- Add footnotes a, b, c in Table 1;
- Adjusted the assessment items and indicators of appearance defects
- Modified the evaluation method of physical quality;
- Revised the relevant provisions of the product instructions;
- Removed Appendix B.

This standard was proposed by the China National Textile and Apparel Council.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee Woolen Textile Branch (SAC/TC209/SC3).

1 Scope

This standard specifies the technical requirements, test methods, inspection rules, packaging and marking of weft knitted acrylic blankets.

This standard is applicable to weft knitted single-layer or double-layer stitched acrylic or chemical fiber blended blankets containing 30% or more of acrylic fiber, and other weft knitted chemical fiber blankets can refer to the implementation.

2 Normative references

The following documents are essential for the application of this document. For dated references, only the dated version applies to this article. For the cited documents without date, the latest version (including all amendments) applies to this document.

GB/T 2910 (all parts) Quantitative chemical analysis of textiles
GB/T 3920 Color fastness test for textiles
Color fastness to rubbing
GB/T 3922 Textile color fastness test
Color fastness to perspiration
GB/T 4841.3 Standard depth color card for dyeing with dyes 2/1, 1/3, 1/6, 1/12, 1/25
GB/T 5296.4 Instructions for use of consumer products Part 4. Textiles and clothing
GB/T 5711 Color fastness test of textiles
GB/T 5713 Textile color fastness test
Water fastness
GB/T 8170 Numerical Rounding Rules and Representation and Judgment of Limit Values
GB/T 8427-2008 Textile color fastness test
Color fastness to artificial light. Xenon arc
GB/T 8628 Preparation, marking and measurement of fabric samples and garments in the test for the determination of dimensional changes in textiles
GB/T 8629-2017 Home washing and drying procedures for textile testing
GB/T 8630 Determination of dimensional change after washing and drying of textiles
GB/T 12490-2014 Textile color fastness test
Color fastness to household and commercial washing
GB 18401 National Textile Product Basic Safety Technical Code
GB/T 19976 Determination of bursting strength of textiles by steel ball method
GB/T 19981.2 Professional maintenance, dry cleaning and wet cleaning of textile fabrics and clothing. Part 2. Dry cleaning and cleaning with tetrachloroethylene
Procedure of performance test during ironing
GB/T 29862 Identification of textile fiber content
GB 31701 Technical Specifications for Safety of Textile Products for Infants and Children
FZ/T 01026 Quantitative Chemical Analysis of Textiles
Multicomponent Fiber Mixture
FZ/T 01057 (all parts) Textile fiber identification test method
FZ 60007 blanket test method
FZ/T 60029-1999 Test method of blanket hair removal

3.1 Safety performance requirements

The basic safety technical requirements of the product shall comply with the provisions of GB 18401. The basic safety technical requirements of infants and children's products should meet