

ICS 59.080.30
CCS W 73

FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 34002-2016

Replacing FZ/T 34002-2006

Printed and dyed linen fabrics

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(English Translation)

Issued on: October 22, 2016

Implemented on: April 1, 2017

**Issued by: Ministry of Industry and Information Technology of the
People's Republic of China**

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Foreword

This standard is drafted in accordance with the rules given in GB/T 1.1-2009.

This standard is the FZ/T 34002-2006 "linen printing and dyeing cloth" revision. This standard replaces FZ/T 34002-2006.

Compared with FZ/T 34002-2006, the main changes are as follows.

The scope of the "from the identification of woven garments with linen bleaching, dyeing and printing cloth quality of goods" to "for identification of woven drift White, dyeing and printing linen quality "(see Chapter 1);

- "product variety specifications" to "classification" (see Chapter 3);

- technical requirements in the inherent quality of increased wear resistance, seam slip assessment project (see 4.2);

--- The strength index is changed to the size of the unit area (see 4.4);

The locality defect score is changed from 10 points to 4 points (see 4.5.3.1);

- Add Appendix A, Appendix A to Appendix B.

This standard is proposed by China Textile Industry Federation.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee of Hemp Textile Division (SAC/TC209/SC4).

The main drafting unit of this standard. Shaoxing County Ke Run Textile Co., Ltd., Hangzhou Zhuo Da Dyeing and Finishing Co., Ltd., Qiqihar University, Heilongjiang Provincial Textile Product Quality Supervision, Inspection and Testing Center, the National Agricultural Standardization Monitoring and Research Center (Heilongjiang), Jilin Province Product Quality Supervision and Inspection Laboratory, Shaoxing County Shengmao Zhenfang Co., Ltd., Guangdong Entry-Exit Inspection and Quarantine Bureau Inspection

and Quarantine Technology Center, Zhejiang Golden Eagle Dyeing and Finishing Co., Ltd.

1 Scope

This standard specifies the classification, requirements, test methods, inspection rules and packaging, marking and transportation of linen printing and dyeing cloth.

This standard applies to the identification of woven bleach, dyeing and printing linen quality.

2 Normative reference documents

The following documents are indispensable for the application of this document. For dated references, only the dated edition applies to this article. For undated references, the latest edition (including all modifications) applies to this document.

GB/T 250 Textiles - Tests for color fastness - Assessment of discoloration with gray cards
GB/T 3917.1 Textiles - Tearing properties of fabrics - Part 1. Determination of tear strength of impact pendulum
GB/T 3920 Textiles - Tests for color fastness - Color fastness to rubbing
Textiles - Tests for color fastness - Color fastness to soaping GB/T 3921-2008 GB/T 3922 Textiles - Tests for color fastness - Color fastness to perspiration
GB/T 3923.1 Tensile properties of textile fabrics - Part 1. Determination of breaking strength and elongation at break (strip method)
GB/T 4666 Textiles - Determination of length and width of fabrics
GB/T 4668 Determination of woven fabric density
GB/T 4669 Textiles - Woven fabrics - Determination of unit length and mass per unit area
Specification for the use of consumer products - Part 4. Textiles and clothing
Textiles - Tests for color fastness - Color fastness to water
Textiles - Tests for color fastness - Color fastness to heat press
GB/T 6152-1997 Representation and Judgment of Numerical Correction Rule and Limit Value of
GB/T 8170 Textiles - Tests for color fastness - Color fastness to artificial light. Xenon arcs
GB/T 8427-2008 GB/T 8628 Preparation, marking and measurement of fabric samples and garments for testing of dimensional changes in textiles
Household washing and drying procedures for textile testing
GB/T 8629-2001 GB/T 8630 Textiles - Determination of dimensional change after washing and drying
GB/T 13772.2 Determination of slippage resistance of yarns for textile woven fabrics - Part 2. Fixed load method
Test method for weft and bow - weft test of woven and knitted fabrics
GB/T 14801 Technical specification for basic safety of national textile products
GB 18401 GB/T 21196.2 Textiles - Determination of abrasion resistance of Martindale fabrics - Part 2. Determination of breakage of specimens

3 Classification

Flax printing and dyeing cloth by variety, finished product classification, various types of products and finished product specifications according to user needs can refer to the standard attached Record A developed.

4.1 Basic safety technical requirements

The basic safety technical requirements for linen printing and dyeing cloth shall comply with the provisions of GB 18401.