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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 34001-2012

Replacing FZ/T 34001-2003

**Printed and dyed ramie fabrics
(English Translation)**

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People's Republic of China**

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Instead of the standard FZ/T 34001-2003 "ramie printing and dyeing cloth." this standard FZ /main changes compared to T 34001-2003 "ramie printing and dyeing cloth" as follows.

- Expanding the scope (2003 edition Chapter 1; Chapter 1 of this edition);
- Increasing the basic safety requirements, the deviation of the density of the assessment (2003 version 3.1.2.4; this version 4.2.1 and 4.2.2);
- Grading stipulation cancel Third Goods (2003 version 3.2.1.1; this version 4.1.1);
- Improving the assessment requirements breaking strength indicators, tear strength superior product index tightened (2003 version 3.2.1.4; this version 4.2.2);
- Color fastness tightened (2003 version 3.2.1.4; this version 4.2.2);
- Appearance quality defects will be localized and disseminated defect assessment to combine the lowest rating (2003 edition 3.2.1.3; this Version 4.1.3);
- Locality appearance quality defect rates by the very system to a four-point (2003 version 3.2.3.1; this edition 4.3.2.1), allows Reviewed by minute to minute per meter per square meter, width cancel classification (2003 version 3.2.1.5; this version of 4.3.1.1);
- Appearance quality defects in color and disseminated skew requirements tightened, increasing the color matching between the same package and between package the same batch color assessment requirements (2003 edition 3.2.1.5; this version 4.3.4).

This standard Annex A, Annex B normative appendix.

The standard proposed by China Textile Industry Association.

This standard by the National Standardization Technical Committee Textile Ma textiles Technical Committee (SAC/TC209/SC4) centralized.

This standard was drafted. Hunan Textile Products Quality Supervision and Testing Center, Hunan Huasheng Zhuzhou Cedar Co., Ltd.

1 Scope

This standard specifies the ramie fabric printing and dyeing classification, requirements, test methods, inspection rules, packaging, labeling, transportation and so on.

This standard applies to identify quality woven bleaching, dyeing and printing ramie cloth.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 250 textile color fastness test assessing change in color like the gray card GB/T 251 Textiles Tests for color fastness - Grey scale for assessing staining card GB/T 2828.1 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch inspection sampling plan GB/T 3917.1 Textiles Tear properties of fabrics - Part 1. Ballistic pendulum method Determination of tear force GB/T 3920 Textiles Tests for color fastness rubbing fastness GB/T 3921-2008 Textiles Tests for color fastness Colour fastness to soaping Test method for color fastness to perspiration GB/T 3922 Textiles resistance GB/T 3923.1 Textiles Tensile properties of fabrics - Part 1. breaking force and elongation Strip method Determination of GB/T 4666 Textiles length and width of Determination of GB/T 4668 woven fabric density GB 5296.4 consumer use of textiles and apparel GB/T 5713 Textiles Tests for color fastness Colour fastness to water GB/T 6152-1997 Textiles Tests for color fastness Colour fastness to hot pressing GB/T 8170 repair value expressed about the rules and limit values and judgment GB/fabric specimens and preparation, marking and measuring of garments in tests T 8628 Textiles - Determination of dimensional change GB/T 8629-2001 Textiles - Domestic washing and drying test procedures Determination of GB/T 8630 Textile washing and drying of dimensional change GB/T 14801 woven and knitted skew and bowing Test Method GB 18401 National Safety Technical Code for Textile Products Category 3 Ramie printing and dyeing cloth by species, size classification, all kinds of varieties and specifications of products according to user needs with the present standard in Appendix A to develop.

4.1 Grading regulations

Products 4.1.1 Product divided into superior products, first-class product, second product, lower than the second product is substandard products.

Comment 4.1.2 ramie cloth printing and dyeing, etc. according to the inherent quality and appearance quality comprehensive assessment. Inherent quality (including. density

deviation rate, breaking strength,