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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 33002-2014

Replacing FZ/T 33002-2003

**Ramie grey fabrics
(English Translation)**

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Instead of the standard FZ/T 33002-2003 "ramie gray fabric." this standard FZ/T 33002-2003 compared to the main changes are as follows.

--- Grading provisions of the second product to qualified products (see 3.2.2.1; 2003 edition of 3.2.1.1).

--- Adjust the breaking strength excellent indicators tolerance, delete the original table, Third goods index value 1 (see 3.2. 2.3, 2003 edition 3.2.1.3).

--- Original "fabric defect rates" two article title to read an article title "fabric defect inspection and ratings" (see 3.3, 2003 Edition 3.2.2); cloth defect score from 10-point to a 4-point scale (see 3321, 2003, edition 3.2.2.2.1), allowed by the score...

Points per minute per square meter to calculate, canceled width classification (see 3.2. 2.3, 2003 edition of 3.2.1.4).

--- Cloth defect score Table 3. Modify Jingwei maintain FZ/T 34001-2012 "Ramie Dyeing obvious defects to stall length Cloth "the same (see 3321, 2003, edition of 3.2.2.2.1...); 3.2.2.2.3 and 3.2.2.2.4 content as the original table into a footnote

Table 3.

--- Original 3.2.2.4 and 3.2.2.5 as original editorial adjustments, modifications (see 3.3. 4. 3.3. 5, the 2003 edition of 3.2.2.4,3.2.2.5).

--- Chapter 4 of the original modification and adjustment editorial (see Chapter 4; Chapter 4 of the 2003 edition).

--- Rewrite Chapter 5 Inspection Rules (see Chapter 5, 2003 edition of Chapter 5).

--- Modify signs, packaging (see 61, 62, 2003 edition of the 6.1, 6.2.);

--- Appendix A special added superfine fabric strength utilization factor and definitions (see Appendix A).

The standard proposed by China Textile Industry Association.

This standard by the National Standardization Technical Committee Textile Ma textiles Technical Committee (SAC/TC209/SC4) centralized.

This standard was drafted. Ramie Technology Research Center (lead), Hunan Huasheng Zhuzhou Cedar Co., Ltd. Ma National ramie products Quality Supervision and Testing Center, the essence of Hubei Textile Group Limited.

1 Scope

This standard specifies the spinning pure ramie gray fabric requirements, testing, inspection rules and signs, packaging, transportation and storage.

This standard applies to identify the quality of long-fiber spinning pure ramie fabric qualities.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 3923.1 Textiles Tensile properties of fabrics - Part 1. breaking force and elongation Strip method Determination of GB/T 4666 Textiles length and width of Determination of GB/T 4668 woven fabric density GB 5296.4 consumer specification - Part 4. Textiles and Clothing GB/T 8170 repair value expressed about the rules and limit values and judgment GB/T 17759-2009 qualities of fabric surface defects inspection methods FZ/T 10009 cotton and chemical fiber spinning pure, blended gray fabric marking and packaging

3.1 Classification

Ramie gray fabric by species, size classification, based on user needs formulated by the production sector.

3.2.1 General

The technical requirements include density deviation, breaking strength, weave, width deviation, fabric defects five.

3.2.2 Classification regulations

3.2.2.1

qualities of ramie cloth products divided into superior products, first-class products, qualified products.

Comment 3.2.2.2 ramie cloth, etc. to match the qualities of the unit. Weave, width deviation, fabric defects by horses ratings, density deviation, breaking strength Press criticism, and one of the lowest in five products, such as the piece of cloth goods.

3.2.2.3

ramie gray fabric quality requirements of Table 1 and Table 2.

Table 1 internal quality requirements

Project Standards

Tolerance

Premium grade First grade Qualified A density deviation Warp Weft Press Specifications
 ≥ -2.0 ≥ -2.0