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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 33001-2010

Replacing FZ/T 33001-1998

**Flax grey fabrics
(English Translation)**

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Foreword

This standard was drafted in accordance with GB/T 1.1-2009 given rules.

Instead of the standard FZ/T 33001-1998 "linen gray fabric." Compared with the standard FZ/T 33001-1998 The main changes are as follows.

Scope --- standard to clothing (see Chapter 1, Chapter 1 of the 1998 edition);

--- Linen gray fabric requirements from the physical indicators and two fabric defects inherent to the quality and appearance of both (see 4.1, 1998 Version 4.2.1);

--- Mass per unit area by matching the rating to press criticism (see 442, 1998 edition of 4.2.3.);

Assessment --- mass per unit area is clearly no pulp dry weight (see Table 1, Table 1 of the 1998 edition);

--- Breaking strength index calculated by the standard strength according to the quality of the cloth square to set a minimum breaking strength values (see Table 1, 1998 edition Appendix D);

--- Width requirements of the project, specifically the width deviation ratio (%), and requires tightening (see Table 1, Table 1 of the 1998 edition);

--- Cloth defect score from 10-point to a 4-point scale, while scoring methodology has been revised (see Table 3, 1998 edition of the Table 2);

--- Fabric by the defects per meter per square meter rates to score, cancel the sub-file width (see Table 2, 1998 edition of the Table 1);

--- Former superior grade product, one, two, three to superior products, first-class products, qualified (see 441, 1998 edition 4.2.1.);

- Removed the obvious way dilute weft density rating requirements (see 553, 1998 edition 5.4.);
- Tightened hemp particle requirements (see 553, 1998 version 5.4.2.);
- Revised the inspection rules, increasing the content type of inspection and sampling provisions (see Chapter 6, Chapter 7, 1998 edition);
- Increased inspection requirements length and color, a clear agreement piece length (see Chapter 6);
- An increase of some defect description (1998 edition Appendix B) in Appendix B.

The standard proposed by China Textile Industry Association.

This standard by the National Standardization Technical Committee Textile flax (flax) Textile Technical Committee (SAC/TC209/SC4) centralized.

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1 Scope

This standard specifies the linen gray fabric product varieties, specifications, requirements, test methods, inspection rules and signs, packaging, transportation and storage.

This standard applies to the identification of the production of woven garments in pure linen and linen interwoven cloth quality character.

2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 2828.1 Sampling procedures for inspection - Part 1. by acceptance quality limit (AQL) retrieval batch inspection sampling plan
GB/T 2828.2 Sampling procedures for inspection - Part 2. Press the limiting quality (LQ) for isolated lot inspection retrieved sampling plan
GB/T 3923.1 Textiles Tensile properties of fabrics - Part 1. breaking force and elongation Strip method
Determination of GB/T 4666 Textiles length and width of Determination of
GB/T 4668 Textiles - Woven fabric density Determination of length and mass per unit area
GB/T 4669 Textiles - Woven fabrics unit mass
GB 5296.4 consumer use of textiles and apparel
GB/T 8170 Revised figures indicate about the rules and limit values and judgment

3 Product variety, size

Linen gray fabric varieties, specifications, according to user needs to be agreed upon by both parties.

4.1 Project

Linen gray fabric requirements are divided into intrinsic quality and appearance of the qualitative aspects, including the intrinsic quality of mass per unit area, density, breaking strength Three, the appearance of the quality of the weave, width, fabric defects three.

4.2 Intrinsic quality

The inherent quality of the product requirements in Table 1.

Table 1 internal quality requirements

Project Standards

Claim

Premium grade First grade Qualified Mass per unit area Deviation Rate /% Product design specifications -6-8-9 Density deviation rate /% Through to product design specifications -1.0 -1.2 -1.5 Product design specifications zonal -1.2 -1.5 -2.0