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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 24011-2019

**Cashmere woven scarf and shawl
(English Translation)**

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Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 24011-2010 "cotton woven scarves, shawls", major technical changes compared with FZ/T 24011-2010 as follows.

--- Modified the scope.

---Modified the normative reference file, deleted the reference to GB/T 3921-2008, FZ/T 01048 and FZ/T 01053, Added references to GB/T 12490-2014, GB/T 29862, GB 31701.

--- Safety requirements have increased the requirements for infants and children's cashmere woven scarves and shawls.

--- Modify the evaluation index of the individual weight deviation rate.

--- Color fastness to each other has been added to the color fastness index.

--- Increased the color fastness index of dark printed products.

--- Revised the requirements for the degree of defects in the appearance defects and printing defects, and the description of the degree of defects.

--- Modified some print dot names.

--- Revised the expression of the single weight deviation rate test method.

--- Modified the test method for wash fastness.

--- Added examples in the instructions for use.

This standard was proposed by the China National Textile and Apparel Council.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee Cashmere Products Subcommittee (SAC/TC209/SC9).

This standard is mainly drafted by. Inner Mongolia Erdos Cashmere Group Co., Ltd., National Cashmere Products Engineering Technology Research Center, Ordos City Product Quality Measurement and Inspection Institute, National Cashmere Product Quality Supervision and Inspection Center, Inner Mongolia Autonomous Region Fiber Inspection

Bureau.

1 Scope

This standard specifies the technical requirements, inspection methods, inspection and acceptance rules, instructions for use, packaging, transportation and handling of cashmere woven scarves and shawls.

Storage.

This standard applies to pure cashmere and scarves and shawls containing 30% or more of cashmere. Other special animal fibers are purely or blended Towels and shawls can be referred to.

This standard does not apply to ultra-thin cashmere scarves and shawls with a basis weight of 50g/m² or less.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only dated versions apply to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 250 Textile color fastness test for gray color card for color change GB/T 2828.1-2012.Sampling procedures for counting sampling - Part 1. Quantitative inspection by batches plan GB/T 2910 (all parts) Quantitative chemical analysis of textiles GB/T 3920 Textile color fastness test color fastness to rubbing Textile fabrics - Tensile properties - Part 1. Determination of breaking strength and elongation at break (strip method) GB/T 4841.3 dye dyeing standard depth color card 2/1, 1/3, 1/6, 1/12, 1/25 GB/T 5296.4 Instructions for use of consumer products - Part 4. Textiles and clothing GB/T 5711 Textile color fastness test color fastness to dry cleaning of tetrachloroethylene GB/T 5713 Textile color fastness test color fastness to water GB/T 8170 Numerical Rounding Rules and Representation and Determination of Limit Values GB/T 8427-2008 Textile color fastness test resistance to artificial light color fastness. xenon arc GB/T 8628 Preparation, marking and measurement of fabric samples and garments in the test for dimensional change of textiles GB/T 8629-2017 Home washing and drying procedures for textile testing GB/T 9994 textile material official moisture regain GB/T 9995 Determination of moisture content and moisture regain of textile materials GB/T 12490-2014 Textile color fastness test resistance to household and commercial washing color fastness GB/T 14801 woven fabric and knitted fabric weft and bow weft test method GB/T 16988 Determination of the content of special animal fiber and sheep wool GB 18401 National Textile Products Basic Safety Technical Specifications GB/T.19981.2-2014 Professional maintenance, dry cleaning and wet cleaning of textile fabrics and garments - Part 2. Use of tetrachloroethylene Procedure for

performance testing during dry cleaning and ironing GB/T 29862 Identification of textile
fiber content GB 31701 Safety technical specifications for infant and children textile
products FZ/T 01026 textile quantitative chemical analysis multicomponent fiber mixture
FZ/T 01057 (all parts) Textile fiber identification test method