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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 20015.8-2019

Classification, denomination and coding of wool textiles - Plush

毛纺产品分类、命名及编号 长毛绒 清晰版

(English Translation)

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Foreword

This section was drafted in accordance with the rules given in GB/T 1.1-2009.

FZ/T 20015 "Classification, Naming and Numbering of Woolen Textile Products" is divided into the following 8 parts.

- Part 1. Combed wool fabrics;
- Part 2. Carded wool fabrics;
- Part 3. Camel hair;
- Part 4. Paper blankets;
- Part 5. Felt;
- Part 6. Woolen thread;
- Part 7. Blankets;
- Part 8. Plush.

This part is Part 8 of FZ/T 20015.

This part replaces FZ/T 20015.8-1998 "Woolen Textile Product Classification, Naming and Numbering Plush", and FZ/T 20015.8-1998 the main technical changes are as follows.

- Modified the definition of plush;
- Removed 4.3 from the original standard;
- Modified 4.4 in the original standard.

This part is proposed by China National Textile and Apparel Council.

This part is under the jurisdiction of the National Textile Standardization Technical Committee Woolen Textile Branch (SAC/TC209/SC3).

1 Scope

This part of FZ/T 20015 specifies the classification, naming and numbering methods of plush.

This section applies to all kinds of plush, including decorative velvet, toy velvet, etc.

2 Classification

According to different uses of the product, it is divided into. plush for clothing, plush for clothing, industrial velvet, decorative velvet, and toy velvet.

3.1 Plush

Mostly use cotton yarn or chemical fiber filament as ground warp and ground weft, combed wool yarn, wool blended yarn or purified fiber yarn as raising warp, ground warp and ground weft.

The upper and lower base fabrics are formed by interweaving plain weave, and the raised yarn is connected between the upper and lower base fabrics, and woven into a double-pile fabric. Cut the double-layer pile A single layer of raised pile woven fabric. The front has a pile of no less than 2mm, and the back is a base fabric.

3.2 Industrial velvet

Plush for industrial use (e.g. car sealing velvet, etc.).

3.3 Decorative velvet

The fluff is short, rich in color and pattern, and is a plush for decoration.

3.4 Toy fleece

Bright color, plush for making toys.

4 Number

a) The first digit. indicates a plush product, use 5.

b) The second digit. indicates the use of the product, see Table 1.

Table 1 Use code of plush products

Code indicates content code indicates content code indicates content

1 Plush for clothing 3 Industrial velvet 5 Toy velvet

2 Plush in clothes 4 Decorative velvet 6 Other plush

c) The third, fourth, fifth and sixth digits. indicates the production serial number or code of different raw materials and specifications of the product.