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**FZ**

**TEXTILE INDUSTRY STANDARD OF THE  
PEOPLE'S REPUBLIC OF CHINA**

**FZ/T 20015.4-2012**

Replacing FZ/T 20015.4-1998; FZ/T 25002.1-1993

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**Classification, denomination and coding of wool textiles.  
Paper-machine felt**

毛纺产品分类、命名及编号 造纸毛毯 清晰版

**(English Translation)**

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### Foreword

FZ/T 20015 "wool product category, name and number" is divided into eight sections.

- Combed wool;
- Carded wool;
- camel hair;
- Paper blankets;
- Blankets;
- Wool;
- Blankets;
- plush.

This section FZ/T Part of 420,015.

This section drafted in accordance with GB/T 1.1-2009 given rules.

This section instead of FZ/T 20015.4-1998 "wool product category, name and number of paper blankets" and FZ/T 25002.1-1993 "Felt classification, nomenclature, number", this part of the FZ/T 20015.4-1998 compared to the major technical changes in addition to editorial changes outside as follows.

- Updated adopted normative references;
- Increased Chapter 3 Terms and definitions;
- Modify the original standard classification in Chapter 2, instead of the standard in Chapter 4, "as a way to manufacture paper blankets Sort, divided into Machine-woven paper blankets, paper blankets acupuncture and bottom nets paper blankets three categories ";

--- Modify the original standard are named according to the present section 5.1 "depending on the kind of paper blankets, ingredients, process characteristics named paper Base name "blanket;

--- Revised Chapter 6 and numbering code, complement "is a chemically treated paper blankets that have special features can be set up first 5 level ";

--- Numbering according to revised Table 1, Table 2, Table 3;

--- Canceled Appendix A.

This part is proposed by the China Textile Industry Association.

This part of the National Standardization Technical Committee Textile Wool Textile Technical Committee (SAC/TC209/SC3) centralized.

This section is drafted. Shanghai Textile Science and Technology Institute of wool and linen.

## 1 Scope

This section FZ/T 20015 specifies the classification of paper blankets, name and number.

This section applies to woven, acupuncture and bottom nets three paper blankets, not for bonding, felting into the legal paper blankets.

## 2 Normative references

The following documents for the application of this document is essential. For dated references, only the dated version suitable for use herein Member. For undated references, the latest edition (including any amendments) applies to this document.

GB/T 5706 Textile terms (gross section)

## 3 Terms and Definitions

The following terms and definitions apply to this document.

Felt paper-machinefelt Blankets and paper industry in the production process, according to the manufacturing methods points, organic organizations, common acupuncture and bottom nets paper blankets three categories of products.

Paper machine weaving blankets wovenpaper-machinefelt Wool yarn containing component, by weaving, shrink it, wash it, blankets made after finishing methods such as drying.

Acupuncture Felt needlepunchedpaper-machinefelt Use software yarns, multifilament or plied multifilament yarn as raw material, woven weft fabric, with or without weaving, fabric or laid on a radial yarn Chemical fiber, wool and other staple fiber, processed by acupuncture,

stereotypes and other finishing methods made blankets.

Bottom nets paper blankets batton-meshpaper-machinefelt Using monofilament and plied monofilament, multifilament partnership for raw materials, the use of special technical means to produce woven single, double, multi-layer laminate (11, 1 2,2 2) Network and other groups, and then processed by acupuncture, heat setting, and other special finishing method made of paper blankets.

#### Category 4

Felt as a way to produce a classification basis, divided into machine-woven paper blankets, paper blankets acupuncture and bottom nets paper blankets three categories product.

### 5.1 Naming basis

Depending on the kind of paper blankets, ingredients, basic process features naming names paper blankets.