

ICS 59.080.30
CCS W 71

FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 14024-2022

**Printed and dyed cotton and viscose blended fabric
(English Translation)**

Issued on: April 8, 2022

Implemented on: October 1, 2022

**Issued by: Ministry of Industry and Information Technology of the
People's Republic of China**

Table of Contents

Foreword

1 Scope

2 Normative references

Foreword

This document is in accordance with the provisions of GB/T 1.1-2020 "Guidelines for Standardization Work Part 1: Structure and Drafting Rules for Standardization Documents" drafting.

This document replaces FZ/T 14024-2012 "Cotton and viscose blended printed and dyed fabrics". Compared with FZ/T 14024-2012, the main technical changes as follows.

---The file name is adjusted to "cotton and viscose blended printing and dyeing fabric";

---Adjusted the scope of application;

---Increased the quality deviation rate per unit area and the color fastness to hot pressing assessment items, adjusted the weft density deviation rate, breaking strength, and washing dimensional change Chemical rate assessment indicators (see Table 1);

---Appearance quality is compiled according to width deviation, color difference, skew, local defects, and scattered defects;

--- Width deviation assessment is divided into 3 levels of assessment, and the skew assessment items are assessed separately according to pattern skew or weft skew, grid pattern skew or grid weft skew (see table 2, Table 4 of the 2012 edition);

---Adjust the allowable scoring regulations for local defects to points per 100 square meters, and improve the assessment indicators (see Table 2);

---Delete the local defect scoring regulations, local defect scoring instructions, and the regulations for superior products (see 5.4.2, 2012 edition 5.4.3, 5.4.5);

--- Deleted the content of appearance quality inspection conditions and methods (see 6.2 of the 2012 edition);

---Appendix A is adjusted to an informative appendix, and the processing factor is classified according to the fabric structure (see Table A.1).

Please note that some contents of this document may refer to patents. The issuing agency of this document assumes no responsibility for identifying patents.

1 Scope

This document specifies the terms and definitions, classifications, requirements, test and inspection methods, inspection rules, and standards for cotton and viscose blended printed and dyed fabrics.

Chi and packaging.

This document is applicable to all kinds of bleached, dyed and printed cotton and viscose blended printed and dyed fabrics produced by machine weaving.

2 Normative references

The contents of the following documents constitute the essential provisions of this document through normative references in the text. Among them, dated references for documents, only the version corresponding to the date is applicable to this document; for undated reference documents, the latest version (including all amendments) is applicable to this document.

GB/T 250 Gray sample card for color fastness test of textiles for evaluation of discoloration
GB/T 411 Cotton printing and dyeing cloth GB/T 2910.6 Quantitative chemical analysis of textiles - Part 6: Viscose fibers, certain cupro fibers, modal fibers or Lycelle A mixture of Al fiber and cotton (formic acid/zinc chloride method) GB/T 3917.1 Tear properties of textile fabrics - Part 1: Determination of tear strength by impact pendulum method GB/T 3920 Tests for color fastness of textiles Color fastness to rubbing GB/T 3921-2008 Tests for color fastness of textiles Color fastness to soaping GB/T 3922-2013 Tests for color fastness of textiles Color fastness to perspiration GB/T 3923.1 Tensile properties of textile fabrics - Part 1: Determination of breaking strength and elongation at break (strip method) GB/T 4666 Determination of length and width of textile fabrics GB/T 4668 Determination of Density of Woven Fabrics GB/T 4669-2008 Determination of mass per unit length and mass per unit area of textile woven fabrics GB/T 4841.3 Dye dyeing standard depth color card 2/1, 1/3, 1/6, 1/12, 1/25 GB/T 5296.4 Instructions for use of consumer products - Part 4: Textiles and clothing GB/T 6152-1997 Tests for color fastness of textiles Color fastness to heat pressing GB/T 8170 Numerical rounding off rules and expression and determination of limit values GB/T 8427-2019 Tests for color fastness of textiles Color fastness to artificial light. Xenon arc GB/T 8628 Preparation, marking and measurement of fabric samples and garments in tests for the determination of dimensional changes in textiles GB/T 8629-2017 Domestic washing and drying procedures for textile testing GB/T 8630 Determination of dimensional change of textiles after washing and drying GB/T 14801 Test method for weft skew and bow of woven and knitted fabrics GB/T 17760 Inspection method for surface defects of printed and dyed fabrics GB 18401 National Basic Safety Technical Specifications for Textile Products GB/T 29862 Marking of fiber content of textiles GB 31701 Safety Technical Specifications for Textile Products for Infants and Children FZ/T 10005 Inspection rules for

cotton and chemical fiber pure and blended printed and dyed fabrics FZ/T 10010 Cotton
and chemical fiber pure spinning, blended printing and dyeing cloth marking and packaging