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FZ

**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 13008-2018

Replacing FZ/T 13008-2009

**Warp velveteen cotton grey fabric
(English Translation)**

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Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 13008-2009 "cotton warp color velvet". Major technical changes compared to FZ/T 13008-2009 as follows.

--- The standard name is adjusted to "Ping velvet cotton color cloth";

---Width, density, fracture strength index name adjusted to width deviation rate, density deviation rate, fracture strength deviation rate, fabric structure II the requirements of other products are adjusted to meet the design requirements, the density deviation rate is assessed positive and negative indicators, and the quality deviation rate per unit area is assessed.

The level of the impurity is adjusted appropriately, etc.;

---The face of the cloth allows the rating limit to be adjusted from the score/m² to the score/100m², and improve the assessment indicators;

--- Appendix A adjusts the design break strength formula, Appendix B, Appendix C supplements the name and description of the defect.

This standard was proposed by the China National Textile and Apparel Council.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee Cotton Textile Subcommittee (SAC/TC209/SC10).

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1 Scope

This standard specifies the terms and definitions, classification, marking, requirements, test and inspection methods, inspection rules, signs, and quilts of plain velvet cotton fabrics.

Packaging, transportation and storage.

This standard is applicable to woven fabrics, velvet cotton quilted fabrics after cutting, other staple fiber raw materials, pure woven or blended quilted fabrics can be referred to carried out.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only the dated version applies to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 406-2008 cotton color cloth Textile fabrics - Tensile properties - Part 1. Determination of breaking strength and elongation at break (strip method) GB/T 4666 Determination of length and width of textile fabrics GB/T 4668 Determination of woven fabric density GB/T 4669 Textile woven fabrics - Determination of mass per unit length and mass per unit area GB/T 8170 Numerical Rounding Rules and Representation and Determination of Limit Values FZ/T 10004 cotton and chemical fiber pure spinning, blended fabric inspection rules FZ/T 10006 cotton and chemical fiber pure spinning, blended natural fabric neps impurity point rate test FZ/T 10009 cotton and chemical fiber pure-spun, blended natural fabric logo and packaging FZ/T 10013.2 Temperature and moisture regain rate correction method for breaking strength of cotton and chemical fiber pure spinning and blended products Correction method

3 Terms and definitions

The following terms and definitions apply to this document.

Flat velvet cotton fabric warpvelveteencottongreyfabric Two sets of warp yarns (ground warp) are arranged in proportion, and a set of weft yarns are woven and cut velvet cotton woven fabric.

4 Classification, marking

4.1

The product variety and specification of the quilted cotton fabric are subject to the requirements of the user and are carried out in accordance with Appendix A.

4.2

The specification mark of the plain velvet cotton fabric shall include. [warp density (tex) (ground warp) (distribution ratio)] x weft yarn Density (tex) warp density (root/10cm) x latitudinal density (root/10cm) width (cm) structure velvet consolidation form unit area

Quantity (g/m²).

Example. [C14.1x2 JC9.8x2 (1.1)]x21.1374x370158 by weight V220 C--- carded cotton, JC---combed cotton, ground warp density 14.1 tex x 2, velvet warp density 9.8 tex x 2, ground warp ratio 1.1, weft yarn density