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**TEXTILE INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ/T 13005-2018

Replacing FZ/T 13005-2009

**Jacquard cotton grey fabric
(English Translation)**

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Foreword

This standard was drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 13005-2009 "large jacquard cotton color cloth". Major technical changes compared to FZ/T 13005-2009 as follows.

---The width, density, and breaking strength index names are adjusted to the width deviation rate, the density deviation rate, the breaking strength deviation rate, the width deviation rate, Density deviation rate superior products, first-class product indicators are tightened, increase the unit area without slurry drying quality deviation rate assessment project;

---The face of the cloth allows the rating limit to be adjusted from the score/m² to the score/100m², and improve the assessment indicators;

---The content of the score on the cloth surface has been adjusted and supplemented;

--- Appendix B, Appendix C added the name and description of the defect, Appendix E is adjusted to the method of measuring the mass per unit area without pulp.

This standard was proposed by the China National Textile and Apparel Council.

This standard is under the jurisdiction of the National Textile Standardization Technical Committee Cotton Textile Subcommittee (SAC/TC209/SC10).

This standard was drafted. Qingdao Textile Fabric Co., Ltd., Shanghai Textile Industry Technology Supervision Institute, China Cotton Textile Industry Association.

1 Scope

This standard specifies the classification, requirements, test and inspection methods, inspection rules, marking, packaging, transportation and storage of large jacquard cotton

fabrics.

This standard applies to large jacquard cotton fabrics produced by weaving.

2 Normative references

The following documents are indispensable for the application of this document. For dated references, only the dated version applies to this article.

Pieces. For undated references, the latest edition (including all amendments) applies to this document.

GB/T 406-2008 cotton color cloth Textile fabrics - Tensile properties - Part 1. Determination of breaking strength and elongation at break (strip method) GB/T 4666 Determination of length and width of textile fabrics GB/T 4668 Determination of woven fabric density GB/T 6529 Standard atmosphere for textile conditioning and testing GB/T 8170 Numerical Rounding Rules and Representation and Determination of Limit Values FZ/T 10004 cotton and chemical fiber pure spinning, blended fabric inspection rules FZ/T 10006 cotton and chemical fiber pure spinning, blended natural fabric neps impurity point rate test FZ/T 10009 cotton and chemical fiber pure-spun, blended natural fabric logo and packaging FZ/T 10013.2 Temperature and moisture regain rate correction method for breaking strength of cotton and chemical fiber pure spinning and blended products Correction method

3 Classification

The product variety and specification of the jacquard cotton fabric are formulated according to the needs of the user.

4.1 Project

The requirements of the jacquard cotton fabric are divided into two aspects. the inner quality and the appearance quality. The inner quality includes the fabric structure, the width deviation rate, and the density.

Degree deviation rate, mass loss rate per unit area without pulping, rate of deviation of breaking strength, rate of knots of neps, and rate of cotton knots, seven the quality of view is a piece of cloth.

4.2 Classification regulations

4.2.1

The products of large jacquard cotton fabrics are divided into superior products, first-class products and second-class products, which are lower than second-class products.

4.2.2

Evaluation of the color of the jacquard cotton fabric, in terms of the unit, fabric organization, width deviation rate, cloth surface point, etc., density deviation rate, single the area without pulp drying quality deviation rate, the breaking strength deviation rate, the neps impurity dot rate, the cotton knot dot rate according to criticism, etc., the lowest One item is the product of the piece of cloth, and the like.

4.2.3

The length of the jacquard cotton fabric after the package is implemented in accordance with the agreement between the two parties.