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ICS 59.080.20
CCS W 12

FZ

TEXTILE INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

FZ/T 12084-2025

Natural yarn made from a blend of cotton and lyocell fibers

棉与莱赛尔纤维混纺本色纱

(English Translation)

Issued on: December 17, 2025 **Implemented on: July 1, 2026**

Issued by: Ministry of Industry and Information Technology

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1 Foreword

FZ/T 12084-2025 was issued by Ministry of Industry and Information Technology on 17 December 2025 and has been in force since 1 July 2026.

2 Scope

This standard specifies the product classification, designation, requirements, inspection rules, marking, packaging, and corresponding test methods for grey yarns blended from cotton and Lyocell fiber (cotton-type staple fiber). It applies to: ring-spun (including conventional ring spinning, Siro spinning, compact spinning, and Siro-compact spinning) grey yarns blended from combed cotton and Lyocell fiber (20% ? content ? 80%); air-jet vortex-spun grey yarns blended from carded cotton and Lyocell fiber (50% ? content ? 80%); and rotor-spun grey yarns blended from carded cotton and Lyocell fiber (content ? 50%).

3 About this standard

Issued by: Ministry of Industry and Information Technology

English translation: about 8 pages

Chinese original: about 12,110 characters

4 Classification and status

International classification (ICS): 59.080.20

Chinese Standard Classification (CCS): W 12

Prefix FZ/T: recommended standard.

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