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ICS 59.080.20
CCS W12

FZ

TEXTILE INDUSTRY STANDARD OF THE PEOPLE'S REPUBLIC OF CHINA

FZ/T 12044-2014

Cotton/polyester (DTY) core-spun yarn

精梳棉涤纶低弹丝包芯本色纱

(English Translation)

Issued on: April 10, 2025 **Implemented on: May 1, 2027**

Issued by: Ministry of Industry and Information Technology

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https://chinastandards.org/standards/fz-t-12044-2014

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1 Foreword

FZ/T 12044-2014 was issued by Ministry of Industry and Information Technology on 10 April 2025 and has been in force since 1 May 2027.

The FZ/T prefix marks a recommended standard. It is not law in itself: it becomes binding when a contract names it, when a regulation or a mandatory standard refers to it, or when a producer declares conformity with it.

The document runs to 8 pages in English translation.

2 Scope Preview

This standard specifies the terms and definitions, product classification, marking, requirements, inspection rules and marking, and packaging of cotton-polyester low-elasticity yarn core-spun natural-colored yarn, and describes the corresponding test methods. This standard applies to ring-spun core-spun natural-colored yarn with 33dtex to 111dtex polyester low-elasticity yarn as the core yarn and combed cotton as the outer layer.

FZ/T 12044-2014 falls under ICS 59.080.20, in the field of textile and leather technology.

This catalogue holds 1,720 other FZ/T standards in that field.

In this catalogue, FZ/T standards carry edition years from 1991 to 2025.

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3 About this standard

Sector: Spinning & Textile Industry Standard (Recommended)

Issued by: Ministry of Industry and Information Technology

English translation: about 8 pages (approximate)

Chinese original: about 10,199 characters

4 Related standards

Other editions:

FZ/T 12044-2025 (later edition)

Standards on related subjects:

FZ/T 12018-2019 - Compact spun combed cotton grey yarn

FZ/T 01085-2018 - Testing method for peeling strength of fusible interlinings

FZ/T 10007-2018 - Inspection rules for grey yarn of cotton, man-made fiber or their blend

FZ/T 12034-2025 - Core-spun colour yarn of cotton /elastane

FZ/T 12036-2024 - Cotton and wool blended colored yarn

5 Classification and status

International classification (ICS): 59.080.20

Chinese Standard Classification (CCS): W 12

Prefix FZ/T: recommended standard.

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