

ICS 59.080.30
CCS W 63

FZ

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

FZ 73001-1991

Replacing FZ/T 73001-2008

**Hosiery
(English Translation)**

Issued on: October 22, 2016

Implemented on: April 1, 2017

**Issued by: Ministry of Industry and Information Technology of the
People's Republic of China**

Table of Contents

Foreword

1 Scope

2 Normative reference documents

3 Terms and definitions

Foreword

This standard is drafted in accordance with the rules given in GB/T 1.1-2009.

This standard replaces FZ/T 73001-2008 "socks", compared with FZ/T 73001-2008 main technical changes are as follows.

- modified the scope of application of the standard (see Chapter 1, 2008 edition of Chapter 1);
- adjust the standard lead in the normative reference document (see Chapter 2, 2008, Chapter 2);
- delete the original standard terms, an increase of socks, no shell with socks, elastic with socks, stretch with no socks, socks, socks, single bottom socks, plus the end the term socks (see Chapter 3, Edition.2008, Chapter 3);
- modified the product classification content, clear the ankle under socks (socks), with pantyhose, with pantyhose, open pantyhose socks classification (see 2008 edition);
- increase the "ankle socks (socks)" icon (see Figure 2);
- Removed the "gross size and tolerances in the total length of the tolerance, mouth tolerance, mouth tolerance" and other related content (see 5.3.1.2, 2008 version 5.3.1.2);
- adjust the "size and tolerance" table socks in the beginning and ending socks, while adjusting the length of part of the end length (see 5.3.1.2, 2008 version 5.3.1.2);
- modify the "size and tolerance" requirements, the original table 1 - Table 6 adjusted to the current standard Table 1 - Table 3 (see 5.3.1.2, 2008 Version 5.3.1.2);
- adjust the "stretch without socks wide tolerance assessment indicators" (see Table 3, 2008 Table 4);
- deleted the original standard "Table 7. sub-provisions of the content" (2008 version 5.3.2);
- adjust and increase the "part of the surface defects" (see 5.3.2, 2008 version 5.3.3);

- modified the original standard "straight, horizontal extension and tolerance assessment indicators", add the corresponding notes, and the original table 9 - Table 15 adjustment Merged into the current standard Table 5 - Table 7 (see 5.4.1, 2008 version 5.4.1.1);
- adjust the original table 17 "internal quality requirements of the provisions of part of the content requirements", and the original table 16 - Table 17 adjusted to the current standard table 8 (See Table 8, 2008 Table 16 and Table 17);
- Adjusted the textual description of the "horizontal extension of the sock stock, the straight extension of the socks," (see "b" in 6.4.1.2.1 and "C", "b" and "c" in version 6.4.2.2.1 of 2008);
- increase the "with socks at the end of the grip part of the schematic diagram" (see Figure 5);
- modified the "pantyhose socks under the horizontal extension of the extension, straight crotch straight extension and long straight extension of the leg position," the test description (See "d" "e" "f" in 6.4.1.2.3, "d" "e" "f" in version 6.4.2.2.3 of 2008);
- modified the "standard tension and extended tensile test" socks category (see 6.4.1.3.1, 2008 version 6.4.2.3.1);
- Removed the "cotton/spandex core yarn interwoven (thick) socks long straight tensile test" description (see 2008 version 6.4.2.3.2);
- amended the "straight, horizontal extension" rule (see 7.2.1, 2008 version 7.1.2.1);
- modified "fiber content sampling site" (see 6.4.3, 2008 version 6.4.4);
- Adjust the presentation of the "specification" (see 8.1.2, 2008 8.1.5).

This standard is proposed by China Textile Industry Federation.

This standard is the National Textile Standardization Technical Committee of knitwear sub-technical committee (SAC/TC209/SC6) centralized.

The drafting of the standard units. days spinning standard detection Technology Co., Ltd., Haining Nile Hosiery Co., Ltd., Zhongshan Fenghua Socks Co., Ltd., blonde Rabi Women & Baby Products Co., Ltd., Guangdong City Beauty Industrial Co., Ltd., Shenzhen Huijie Group Co., Ltd., Hengyuan Xiang (set Co., Ltd., Zhejiang Mengna Hosiery Co., Ltd., Zhejiang Baona Si Hosiery Co., Ltd., Jilin Province, Northeast Hosiery Hosiery Socks Co., Ltd.

, Zhejiang Hosiery Co., Ltd., Zhejiang Jie Liya Co., Ltd., Hunan Sally Hosiery Co., Ltd., Nike Sports (China) Co., Ltd.

(Shenzhen) Co., Ltd., Shenzhen City, the United States and the United States and the United States and the United States, Textile Technology Development Co., Ltd., British Baby Products Co., Ltd., Beijing clothing quality supervision and inspection of a station.

1 Scope

This standard specifies the terms and definitions of socks, product classification, requirements, inspection rules, rules of judgment and product use instructions, packaging, shipping, loss, store.

This standard applies to the identification of men socks, female socks quality, does not apply to pressure socks, warp socks, sports socks, anti-off socks and so on.

This standard does not apply to infants and children of 36 months and below.

2 Normative reference documents

The following documents are indispensable for the application of this document. For dated references, only the dated edition applies to this article. For undated references, the latest edition (including all modifications) applies to this document.

GB/T 250 Textiles - Tests for color fastness - Assessment of discoloration with gray cards
GB/T 2910 (all parts) Quantitative chemical analysis of textiles GB/T 2912.1 Textiles - Determination of formaldehyde - Part 1. Free and hydrolyzed formaldehyde (water extraction)
GB/T 3920 Textiles - Tests for color fastness - Color fastness to rubbing Textiles - Tests for color fastness - Color fastness to soaping GB/T 3921-2008 GB/T 3922 Textiles - Tests for color fastness - Color fastness to perspiration GB/T 4856 needle cotton fabric packaging Specification for the use of consumer products - Part 4. Textiles and clothing
Textiles - Tests for color fastness - Color fastness to water GB/T 7573 Determination of pH value of textile water extract GB/T 16988 Determination of the content of mixtures of special animal fibers and wool GB/T 17592 Textiles - Determination of banned azo dyes Technical specification for basic safety of national textile products GB 18401 GB/T 29862 Identification of textile fiber content Technical code for safety of infant and children's textile products GB 31701 Textiles - Quantitative chemical analysis of four - component fiber mixtures FZ/T 01026 FZ/T 01057 (all parts) Textile fiber identification test method Test Method for Fiber Content of Textile Spandex Products FZ/T 01095 FZ/T 01101 Textiles - Determination of fiber content - Physical method FZ/T 30003 Hemp blended product Quantitative analysis method Microprojection method GSB16-2159 Knitted Product Standard Deep Sample Card (1/12) GSB16-2610 socks surface defect color sample

3 Terms and definitions

The following terms and definitions apply to this document.