

ICS 19.100
CCS N 78

DL

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

DL/T 821-2017

Replacing DL/T 821-2002

**Radiographic examination and quality classification of welded
butt joints in metallic materials**

金属熔化焊对接接头射线检测技术和质量分级

(English Translation)

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What this standard covers

This standard specifies the technical requirements and quality classification methods for X-ray and gamma ray detection of metal fusion welded butt joints. This standard applies to the radiation inspection of metal material fusion welding butt joints in the power industry. This standard does not apply to the radiation inspection of butt joints such as friction welding and flash welding.

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