

ICS 29.160.20
CCS K 21

DL

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

DL/T 5420-2009

Replacing SD 287-1988

**Technological guide for stator assembly in site of
hydro-generators**

水轮发电机定子现场装配工艺

(English Translation)

Issued on: July 22, 2009

Implemented on: December 1, 2009

Issued by: National Energy Administration

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What this standard covers

This standard specifies the unit capacity of 15MW and above in the field Stator assembly process methods, technical requirements, operation (construction) procedures and inspection standards for power plant site in Stator Block welding machine the overall stacked core and complete all work in embedded line winding assembly. This standard does not apply to the split -site assembly of the stator or generator equipment factory assembled and transported to the site as a whole stator assembly process. 1. 0. 2 This standard is referred Stator Stator conventional full- cooled, cooled Stator, bulb turbine stators and reversible pumped storage power generator motor the stator. 1. 0. 3 Stand-alone capacity of less than 15MW turbine generator stator field assembly process requirements can refer to the corresponding provisions of the implementation of this standard.

Document data

International classification (ICS): 29.160.20.

Chinese classification (CCS): K21.

Estimated length of the Chinese original: 76,778 words.

Supersedes the earlier edition SD 287-1988.

Standards quoted by this document

GB/T 8564; GB/T 20835; JB/T 8660