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**INDUSTRY STANDARD OF THE
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Technical guide for rotor assembly in site of hydro-generators

水轮发电机转子现场装配工艺导则

(English Translation)

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What this standard covers

This standard specifies the unit capacity of 15MW and above the turbine generator rotor field assembly process methods, technical requirements, operation (construction) procedures and inspection standards for yoke is laminated structure of the turbine generator rotor hydropower site assembly. this standard does not apply to the whole of the generator factory assembled and transported to the scene of the rotor assembly process. referred to in this standard refers to conventional hydro turbine generator rotor rotor bulb water turbine generator rotor and reversible pumped storage power generation motor rotor. rotor small hydro site assembly process requirements can refer to the corresponding provisions of the implementation of this standard.

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GB/T 8564; GB 50150-2006; GB 50168-2006; JB/T 8660