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CCS P 46

CJ

**INDUSTRY STANDARD OF THE
PEOPLE'S REPUBLIC OF CHINA**

CJ/T 487-2015

Replacing CJ/T 3016.2-1994

**Sleeve expansion joint for district heating system
(English Translation)**

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What this standard covers

This standard specifies the terminology and definitions, classification and marking, general requirements, requirements, test methods, inspection rules, drying and painting, marking, packaging, transportation and storage of welded sleeve compensators for urban heating pipes. This standard applies to the design of the pressure is not greater than 2.5 MPa, hot water medium design temperature is not greater than 200°C, the steam medium design temperature is not greater than 350°C, pipe nominal diameter of not more than 1400 mm, only absorb the axial displacement of urban heating pipe welding The production and inspection of the sleeve compensator. This standard does not apply to domestic hot water medium.

Document data

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Standards quoted by this document

GB 150.2; GB 150.3; GB/T 197; GB 713; GB/T 985.1; GB/T 985.2; GB/T 1804-2000; GB/T 2828.1; GB/T 3274; GB/T 4237; GB/T 8163; GB/T 9286-1998; GB/T 11379; GB/T 12834; GB/T 13912; GB/T 13913; GB/T 14976; JB/T 4711; JB/T 7370; JC/T 1019; NB/T 47013.2; NB/T 47013.3; NB/T 47013.5